



HENAN DOMILL ABRASIVE TECHNOLOGY CO., LTD

Factory

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1050 CALCINED BROWN FUSED ALUMINA FOR BONDED ABRASIVES**DESCRIPTION**

After calcination, brown fused alumina reduces the reverse expansion, impurities and micro-cracks caused by crushing of abrasive particles, and the grain has the characteristics of high purity, stable chemical properties and high temperature resistance. Its toughness, hydrophilicity, cleanliness, magnetic content and hardness are obviously higher than regular BFA.

APPLICATIONS

AT12 is sharp, low bulk density, better than A12. AT12 is suitable for making mid-range resin bonded abrasives, with fast cutting and high grinding ratio, machining of low carbon steel, steel alloy, hard bronze and rubber.

AT18 is blocky, high bulk density, better than A18. The abrasive tools made by them have improved durability, is suitable to make mid-range bonded abrasives for heavy-duty machining, cylindrical grinding and malleable cast-iron.

GRITS AVAILABLE: F4-F1200

Customized sizes available upon request

TYPICAL CHEMICAL ANALYSIS

Al ₂ O ₃	Fe ₂ O ₃	SiO ₂	TiO ₂
95.55	0.09	1.05	2.50

TYPICAL PHYSICAL PROPERTIES

Mineral Composition	Alpha Alumina	Color	Brown
Mons' Hardness	≥9.0	Knoop Hardness	1950-2250
Melting Point	2200°C	Hydrophilicity (F46)	170mm
Specific Gravity	≥3.95	Toughness (F24)	60%

TYPICAL BULK DENSITY

GRITS	BULK DENSITY	
	AT12	AT18
F12	1.83-1.93	1.95-2.05
F14	1.82-1.92	1.94-2.04
F16	1.81-1.91	1.92-2.02
F20	1.79-1.89	1.91-2.01
F22	1.77-1.87	1.90-2.00
F24	1.75-1.85	1.89-1.99
F30	1.72-1.82	1.87-1.97
F36	1.69-1.79	1.84-1.94
F40	1.67-1.77	1.82-1.92
F46	1.65-1.75	1.80-1.90
F54	1.63-1.73	1.77-1.87
F60	1.61-1.71	1.75-1.85
F70	1.59-1.69	1.73-1.83
F80	1.57-1.67	1.71-1.81
F90	1.55-1.65	1.68-1.78
F100	1.52-1.62	1.66-1.76
F120	1.50-1.60	1.63-1.73
F150	1.47-1.57	1.60-1.70
F180	1.45-1.55	1.58-1.68
F220	1.42-1.52	1.56-1.66